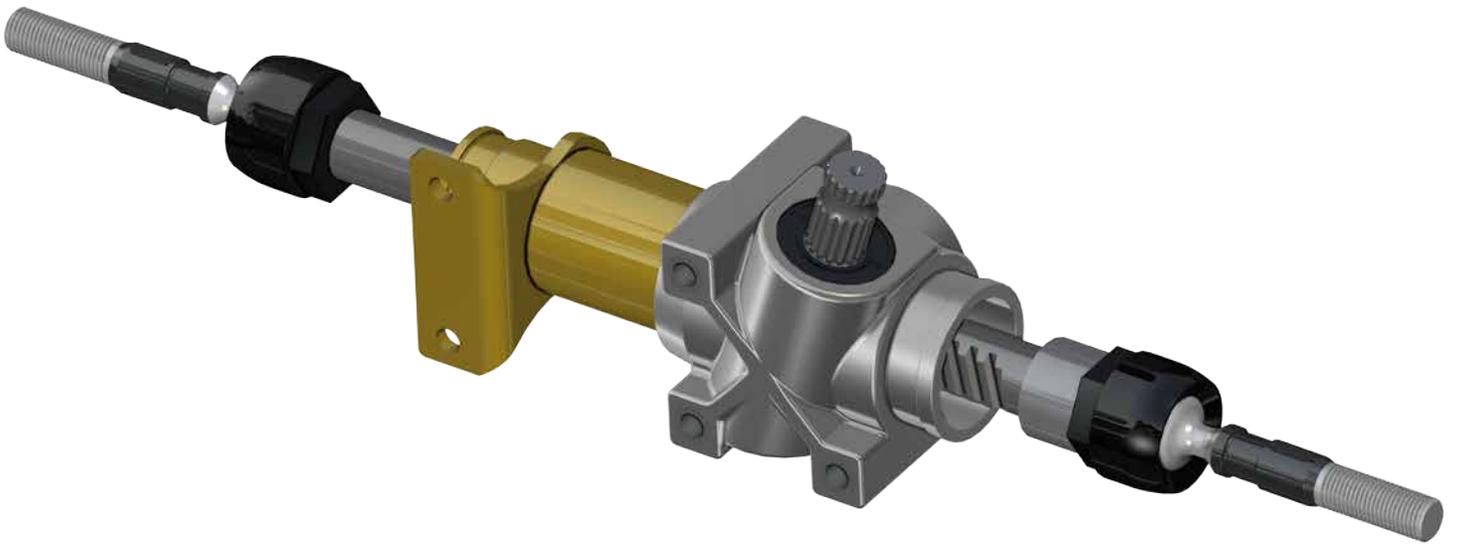
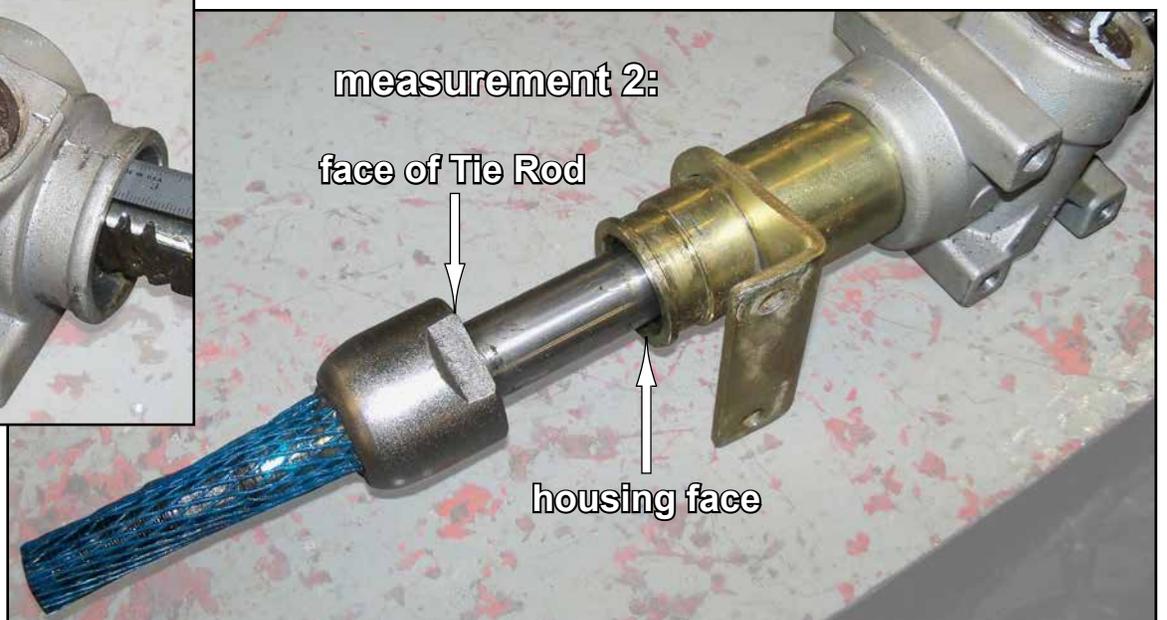
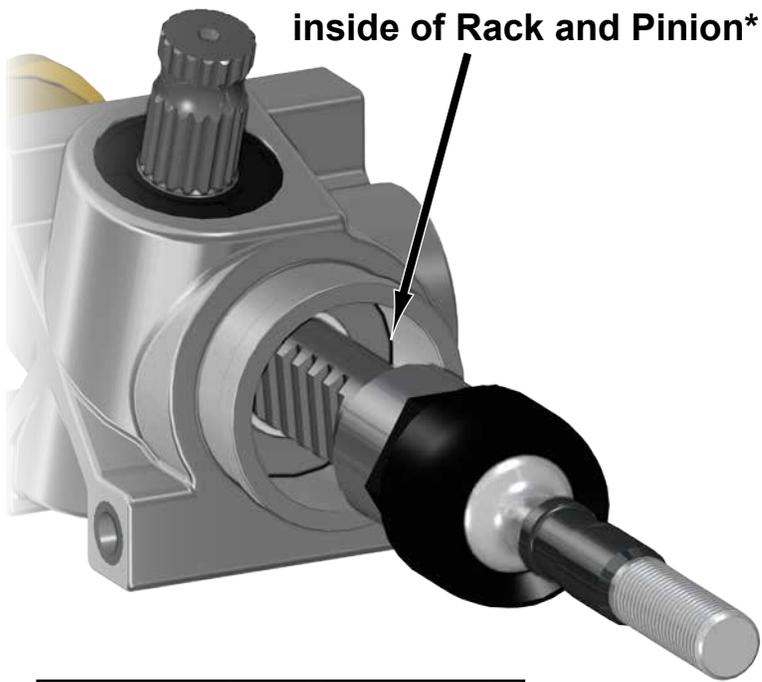
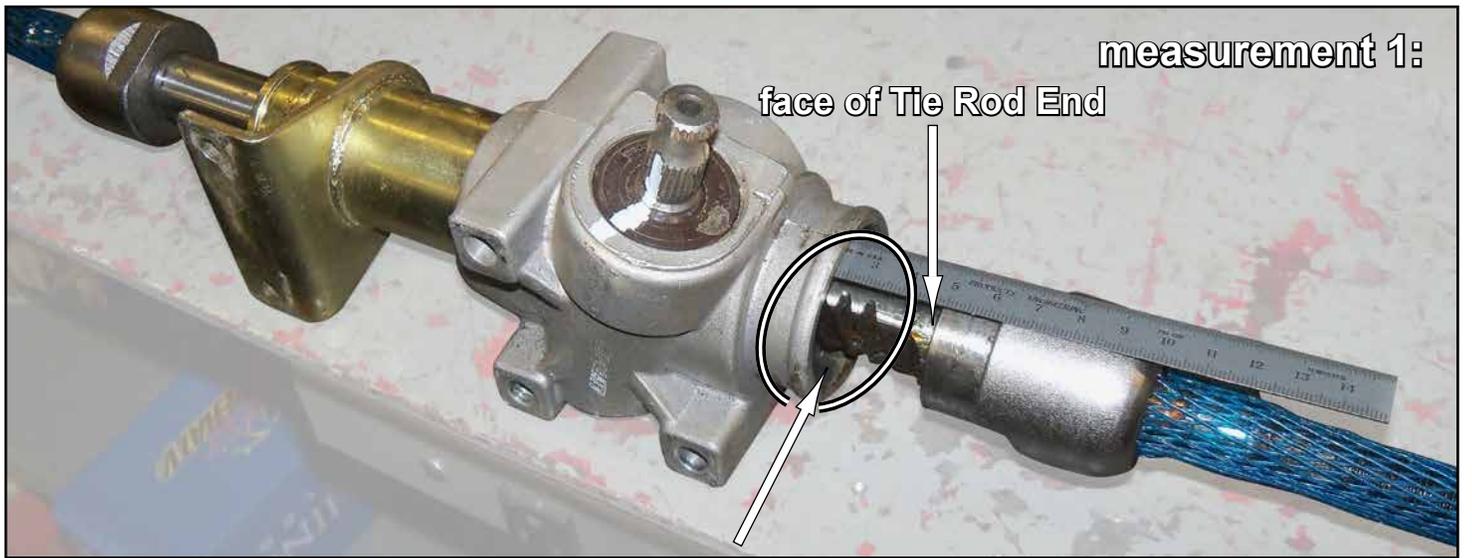


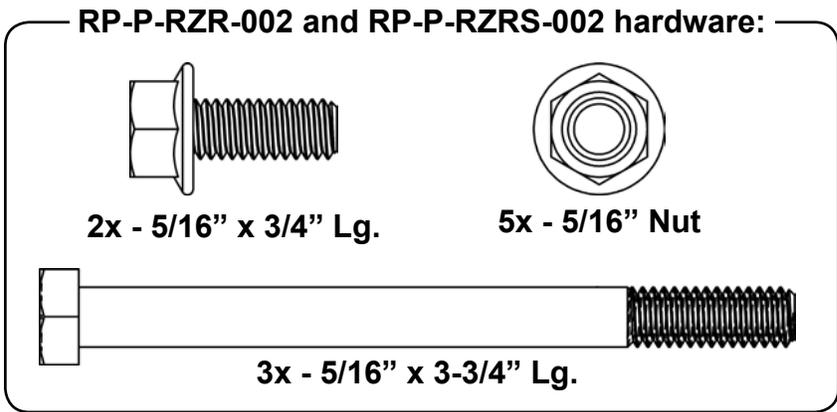
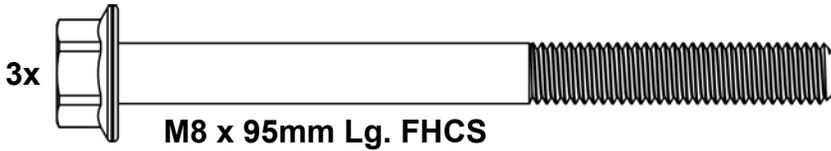
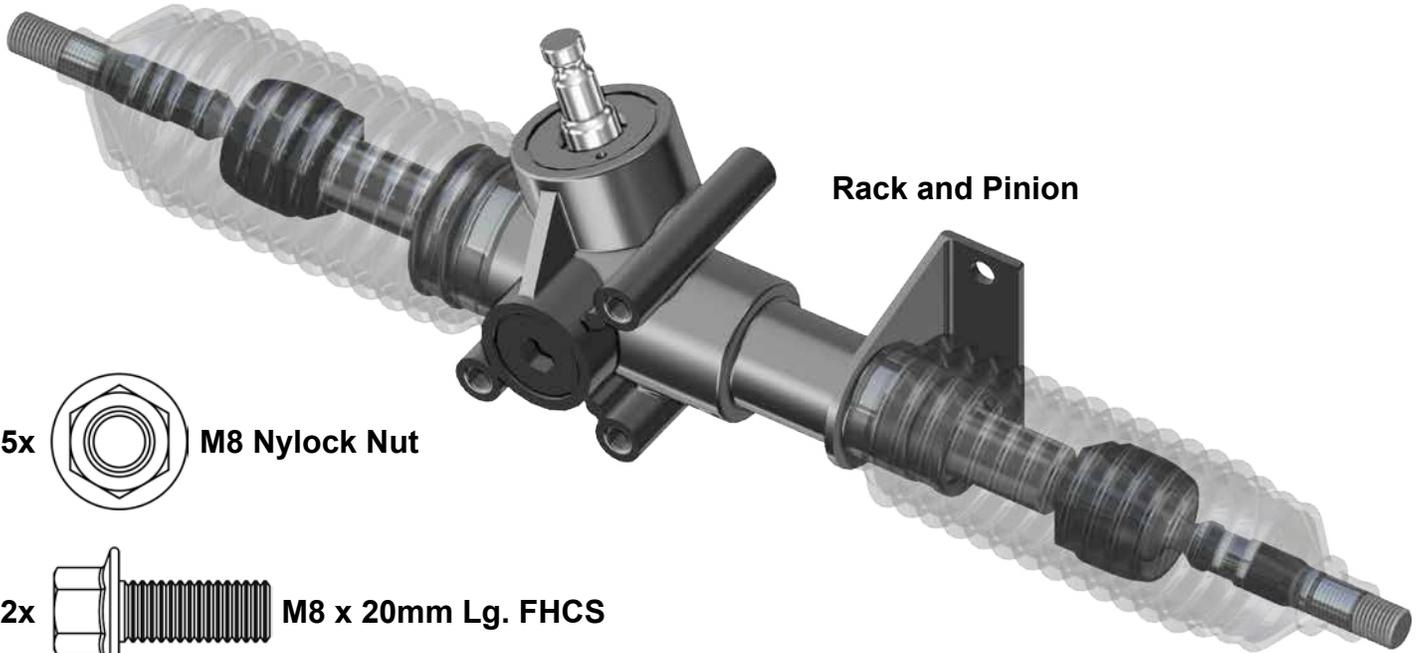
Verify, and adjust if necessary, centering of Rack and Pinion before installing.



1. Measure distance from inside of Rack and Pinion to face of Tie Rod End.
 2. Measure distance from face of Tie Rod End to housing face.
 3. Adjust Rack and Pinion until measurements are equal.
- Mark center.

(illustrations on following page)





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8:00am - 8:00pm EST M-Th
8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

Read instructions and view illustrations before beginning.

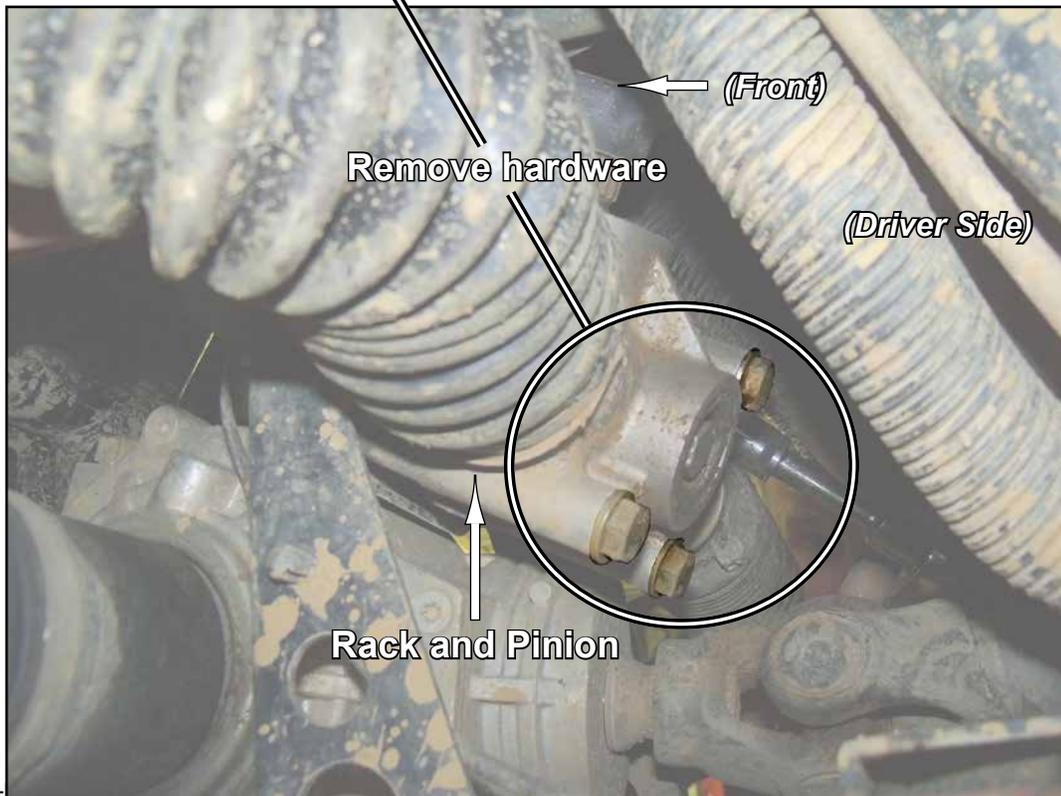
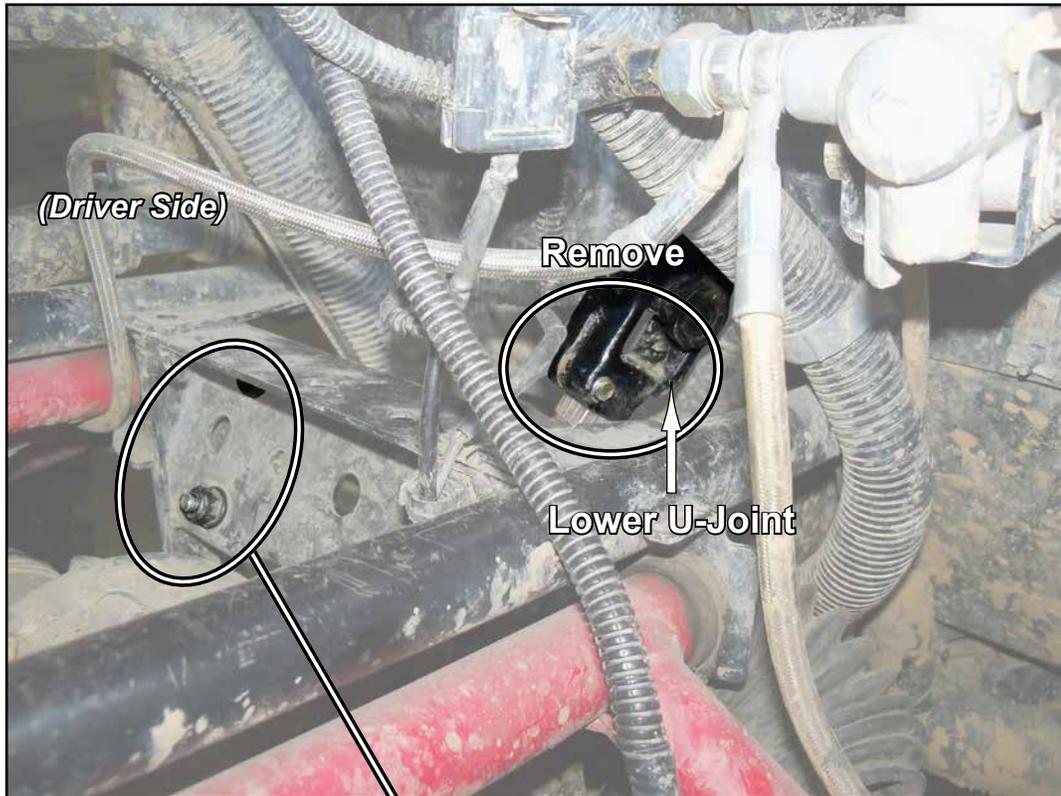
Thank You

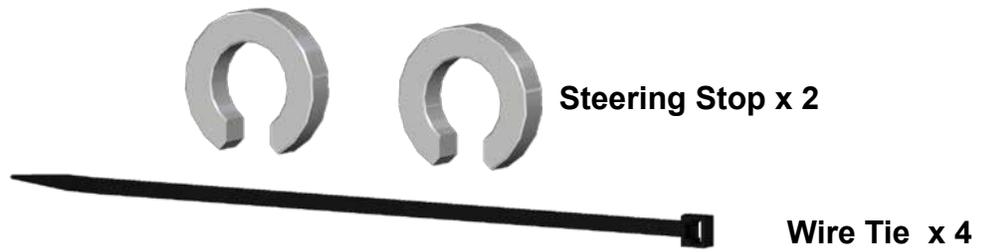
For Choosing



Rack and Pinion Removal: *Keep all hardware and components removed.*

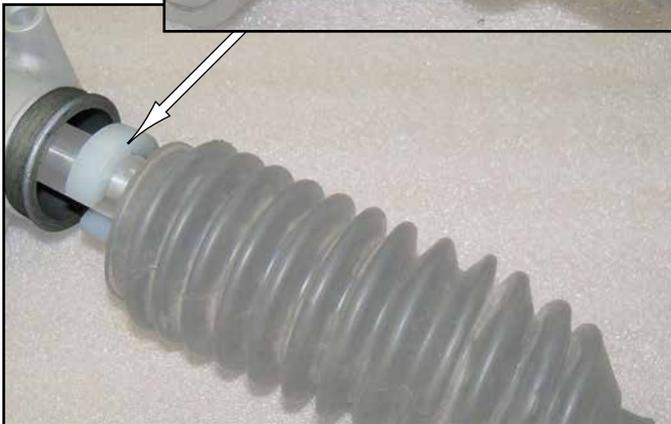
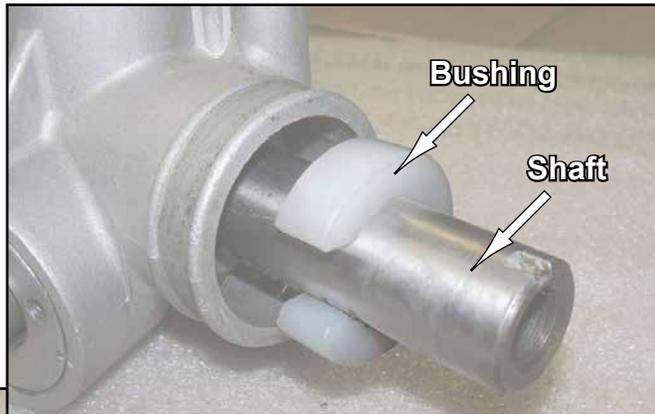
1. Raise front of vehicle and secure with jack stands. Remove Wheels.
 - Remove Tie Rods from Spindles and Rack and Pinion.
2. Remove hardware from Lower U-Joint.
3. Remove hardware from stock Rack and Pinion.
4. Proceed to "Rack and Pinion Installation".





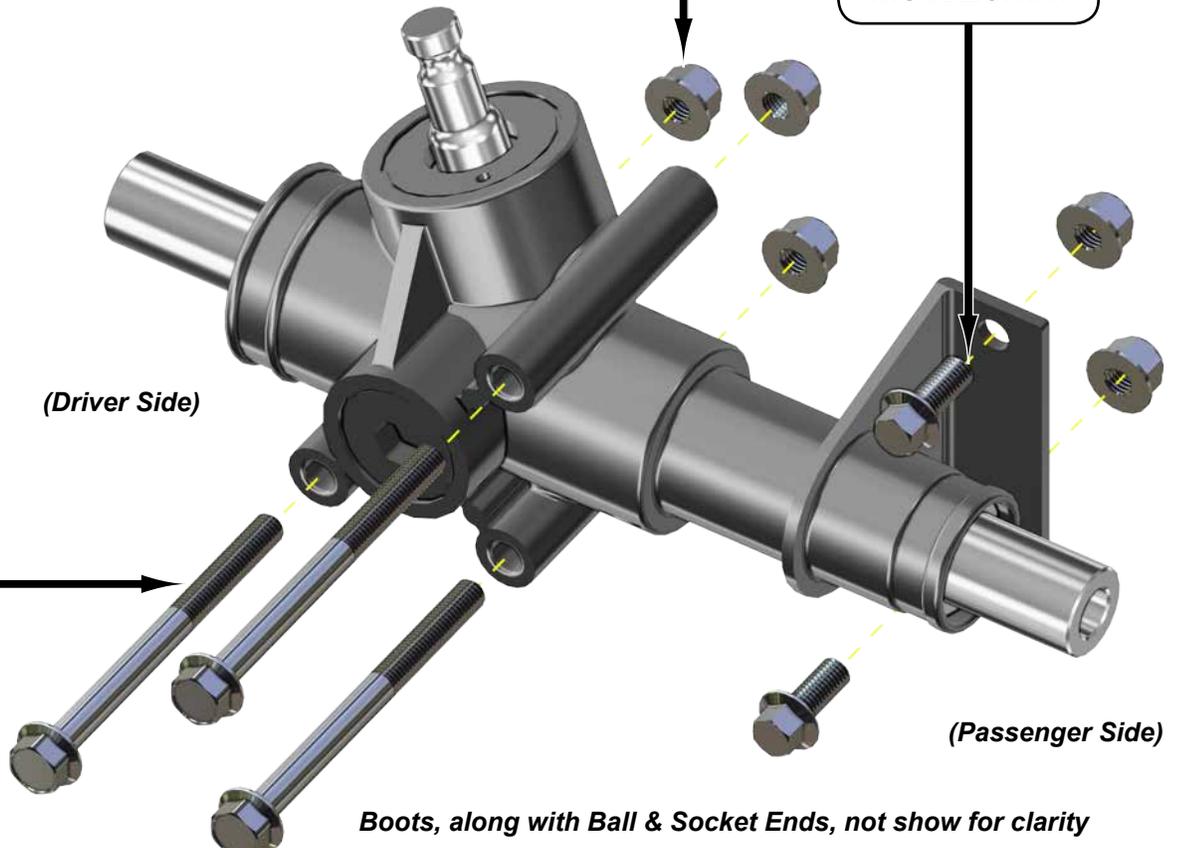
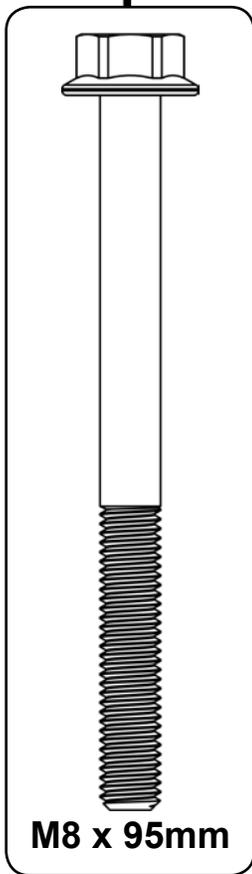
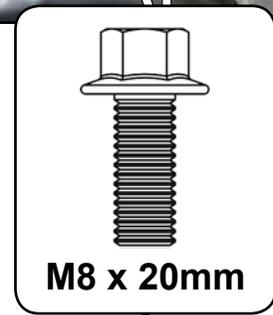
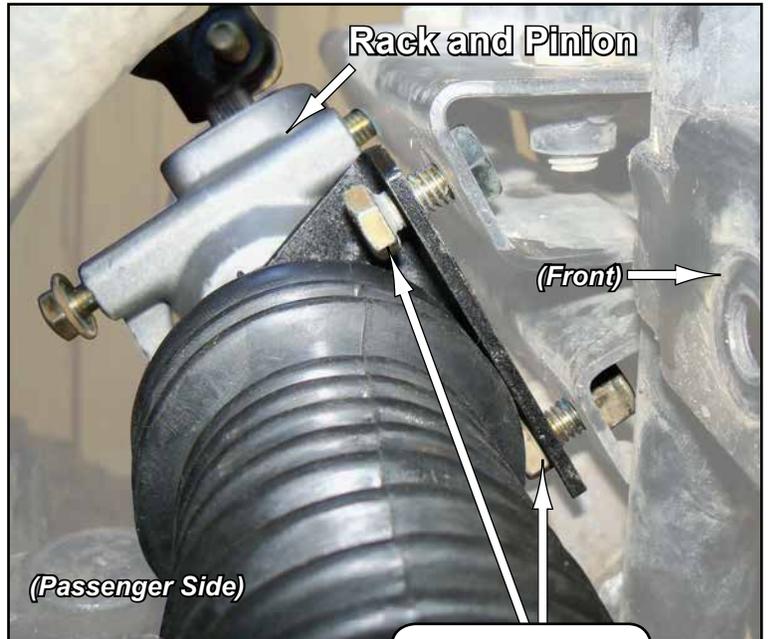
(Rack and Pinion shown off machine for clarity)

- Unclamp and slide Boot away from Rack and Pinion.
- Install Bushing onto Shaft.
- Reinstall Boot with Wire Tie.
- Repeat steps for opposite side.



Rack and Pinion Installation: Do not tighten hardware completely unless noted.

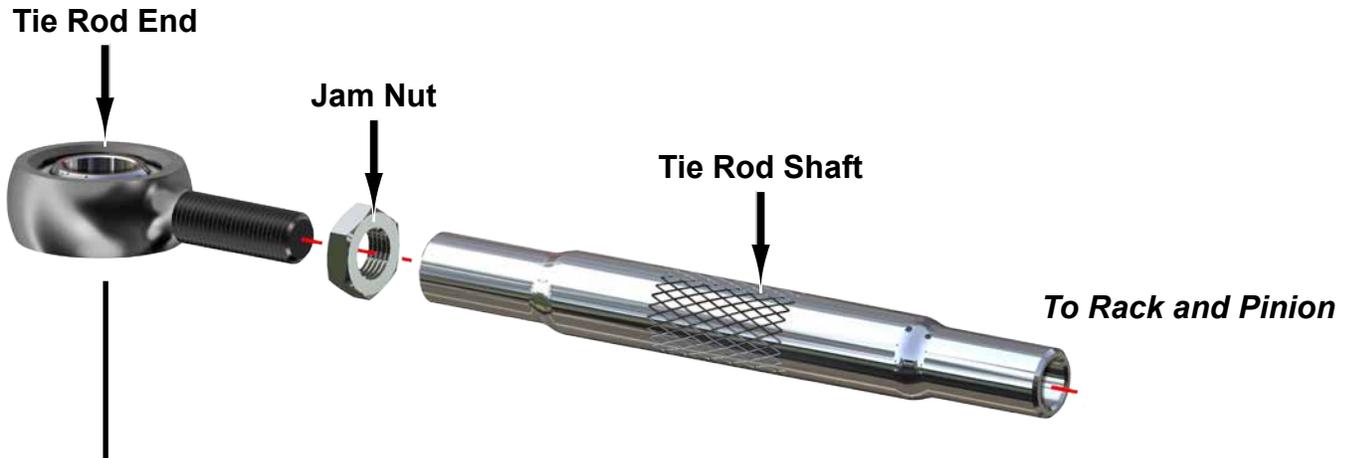
- Install Steering Shaft onto Rack and Pinion.
- Secure Rack and Pinion to Frame with hardware shown.
- Tighten all hardware completely.



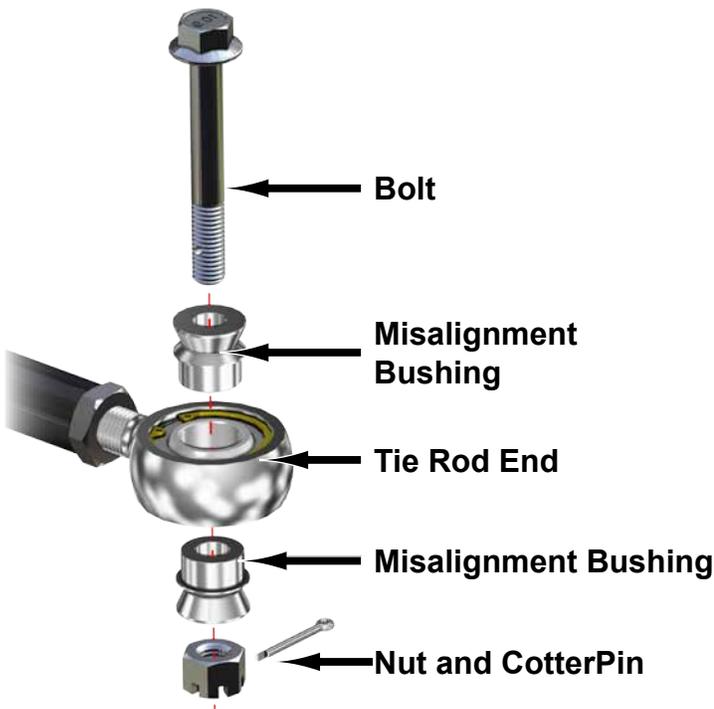
Boots, along with Ball & Socket Ends, not show for clarity

Tie Rod Installation:

- Install Tie Rod Shafts to Ball and Sockets on Rack and Pinion.
- Install Tie Rod Ends to Tie Rod Shafts.
- Secure Tie Rod Ends to same location as stock on Spindles with hardware shown.



To Spindle — Re-install to *bottom* side of Spindle Steering Arm for RZR 800 2 seater and RZR S 800 2 seater. Re-install to *top* side for RZR 4 800 4 seater.



RP-P-RZR-002 and RP-P-RZRS-002 hardware:



- Reinstall necessary components.
- Before initial ride, set toe-in of vehicle.
- After initial ride check to see that hardware remained tight.

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