

## CAN-AM X3 SPARE TIRE MOUNT INSTRUCTIONS

1. REMOVE THE FIVE T30 TORQUE BOLTS FROM REAR EXHAUST SHEILD, AND REMOVE SHEILD FROM VEHICLE. (See photo 1)
2. REMOVE THE TWO T30 TORQUE BOLTS FROM REAR OF BED.
3. PLACE THE 1X1 SQUARE TUBE ON TOP OF BED WITH THE LARGE HOLES FACING UP.
4. SLIDE TWO 6MM FENDER WASHERS THROUGH THE ENDS OF THE SQUARE TUBE. ONE AT EACH END OVER THE SMALL DRILLED HOLES.
5. FEED THE TWO 6X45MM ALLEN BOLTS THROUGH THE LARGE HOLES, THE WASHERS, THE TUBE AND THE BED. (See photo 2)
6. FROM UNDER THE BED INSTALL TWO MORE 6MM FENDER WASHERS AND TWO 6MM NYLOCK NUTS TO THE ALLEN BOLTS, FASTEN THE TUBE TO THE BED. 9 FT LBS/108 IN LBS (See photo 3)
7. INSTALL END CAPS AND RUBBER PLUGS TO SQUARE TUBE. (See photo 4)
8. LOCATE THE DIAMOND SHAPED HOLE IN THE MIDDLE OF THE BED FURTHEST FORWARD OF THE VEHICAL. (See photo 5)
9. INSTALL THE RUBBER BUMPER SUPPORT TO THE BED USING ONE LARGE WASHER ON BOTH SIDES OF THE BED. THIS HELPS SUPPORT THE TIRE FROM BOUNCING.
10. NOW INSTALL THE 5/8-11 "ALL THREAD" TO THE SQUARE TUBE. THREAD IT ALL THE WAY DOWN TO THE BED AND BACK OUT 1/4 TURN.
11. USING ONE OF THE 5/8-11 NUTS, LOCK THE "ALL THREAD" TO THE SQUARE TUBE.
12. INSTALL THE OTHER 5/8-11 NUT HALF WAY OR MORE DOWN THE "ALL THREAD". DISTANCE IS NOT CRITICAL. DIFFERENT OFFSET WHEELS WILL DETERMINE DISTANCE.
13. NOW SLIDE HUB PLATE OVER THE "ALL THREAD".
14. MOUNT YOUR SPARE TIRE OVER THE "ALL THREAD" AS CENTER AS POSSIBLE.
15. FROM UNDER THE SPARE TIRE, RAISE THE HUB PLATE UP, AND FASTEN IT TO THE WHEEL USING THE FOUR 12X1.5 LUG NUTS PROVIDED. 32 FT LBS.
16. AGAIN, FROM UNDER THE SPARE TIRE, BRING THE 5/8-11 NUT UP TO THE HUB PLATE LEAVING A 1/8" TO 1/4" GAP. THIS GAP WILL BE TAKEN UP BY THE DOWN FORCE WHEN THE THREADED LUG WRENCH IS INSTALLED.
17. NOW INSTALL THE THREADED LUG WRENCH UNTIL THE GAP BETWEEN THE NUT AND HUB PLATE IS GONE.
18. RE-INSTALL REAR EXHASUT SHEILD USING THE FIVE T30 TORQUE BOLTS

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