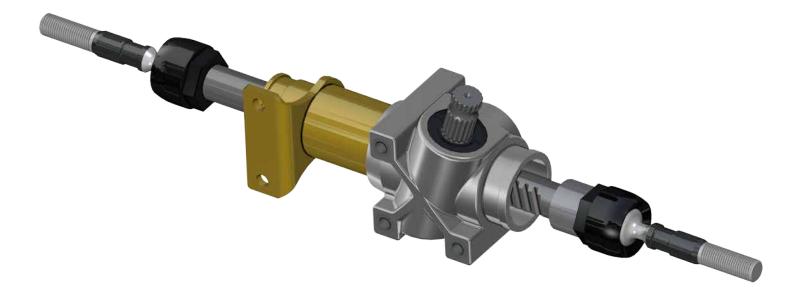
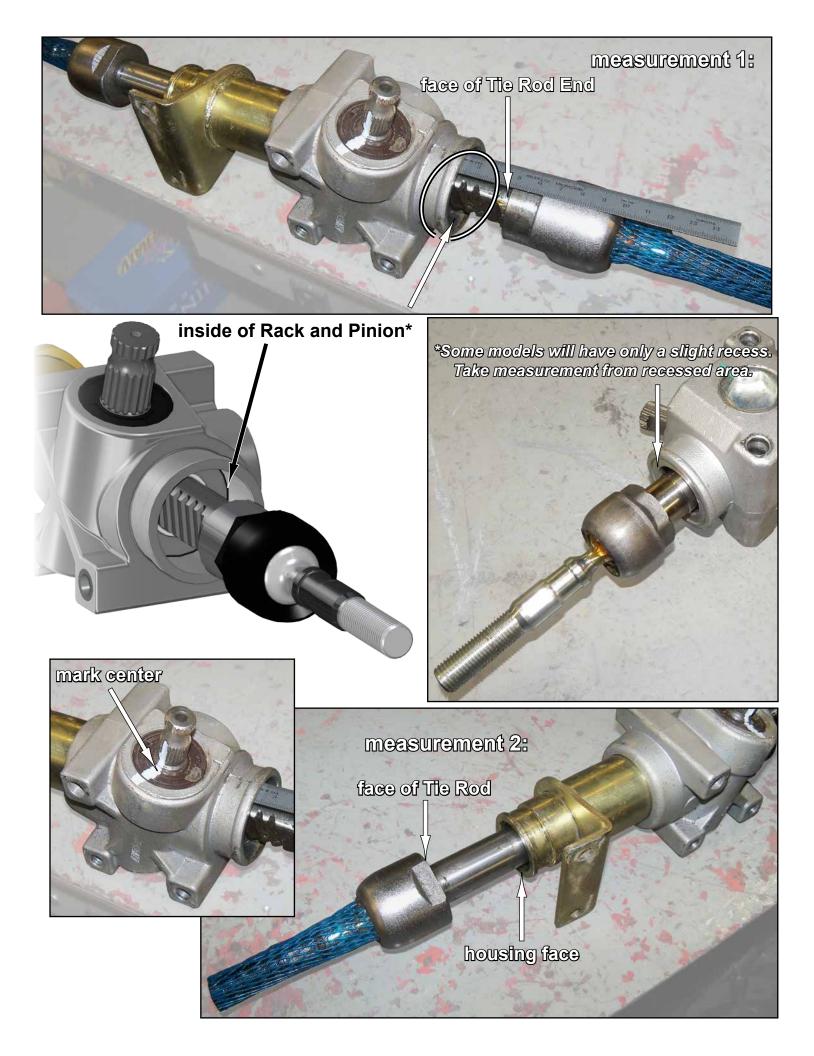
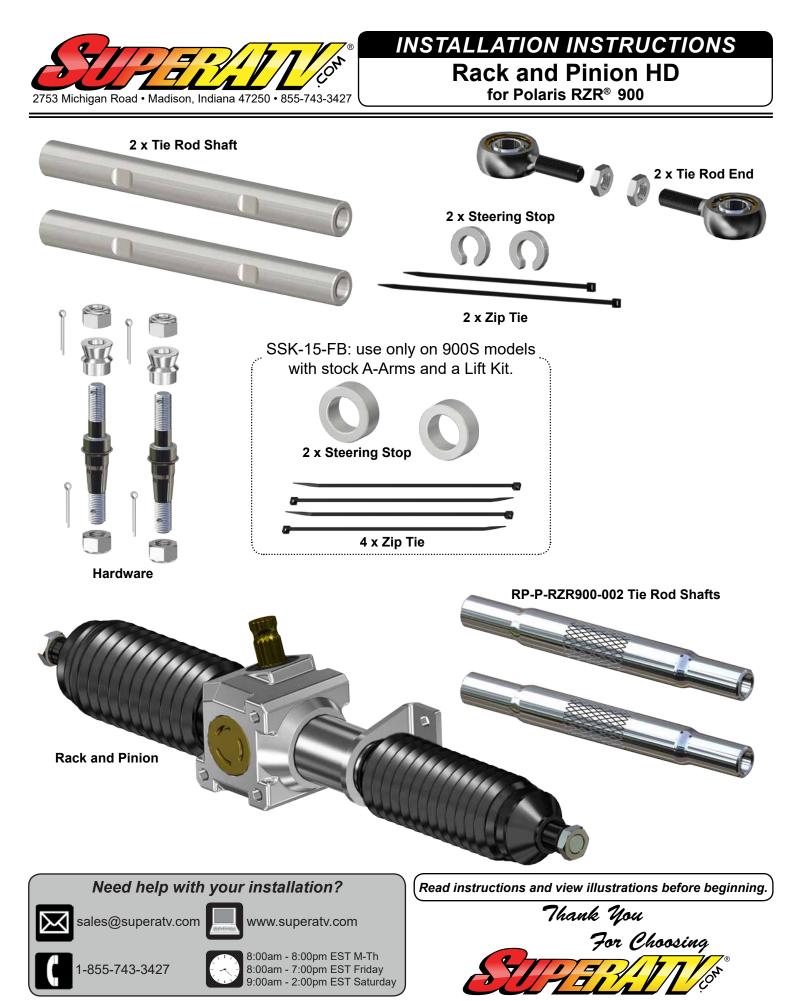
Verify, and adjust if necessary, centering of Rack and Pinion before installing.



- 1. Measure distance from inside of Rack and Pinion to face of Tie Rod End.
- 2. Measure distance from face of Tie Rod End to housing face.
- 3. Adjust Rack and Pinion until measurements are equal.
- Mark center.

(illustrations on following page)



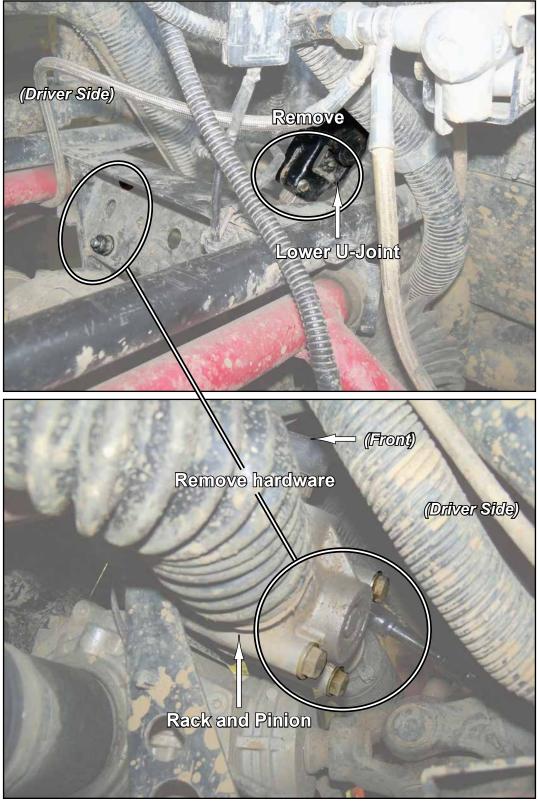


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Rack and Pinion Removal: Keep all hardware and components removed.

- Raise front of vehicle and secure with jack stands. Remove Wheels.
- Remove Tie Rods from Spindles and Rack and Pinion.
- Remove hardware that secures Front Differential to Frame.
- Remove hardware from Lower U-Joint.
- Remove hardware from stock Rack and Pinion.
- Proceed to "Rack and Pinion Installation".



Steering Stops Installation:

- Unclamp and slide Boot away from Rack and Pinion.
- Install Steering Stop onto Shaft.



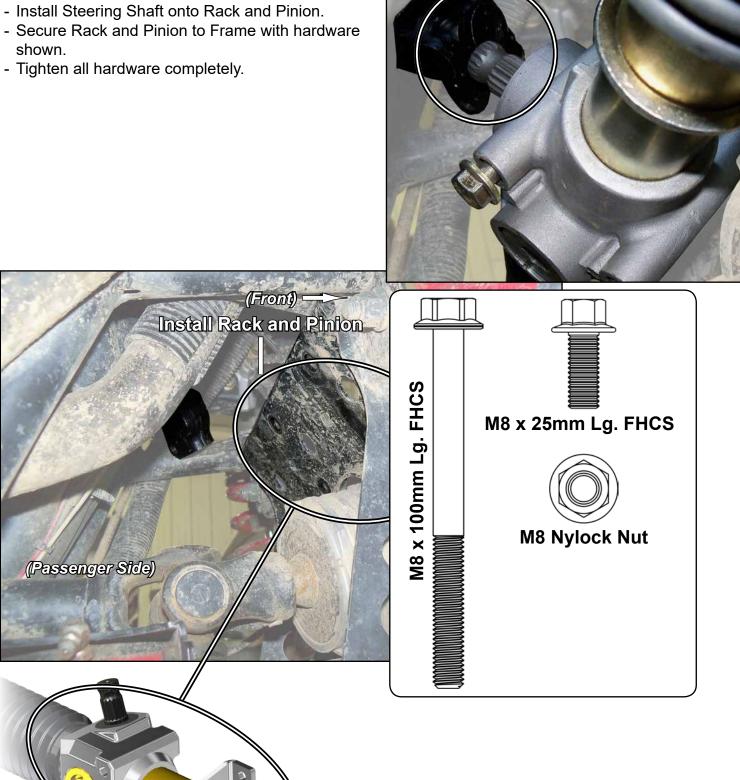
- Resecure Boot with Wire Tie.

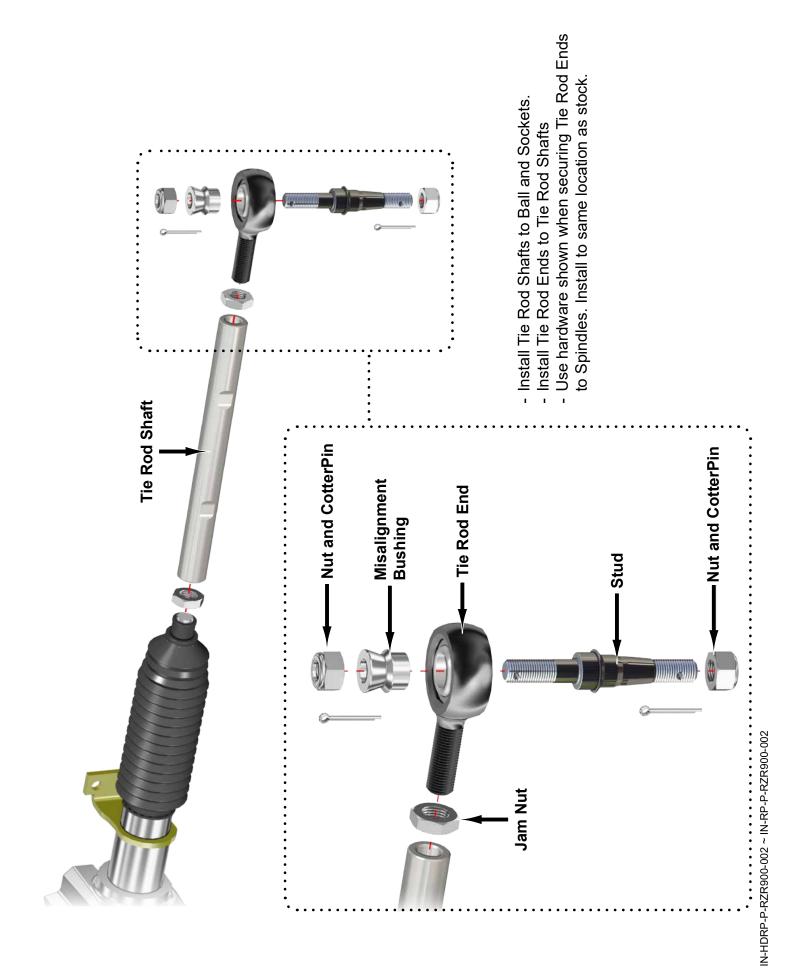


- Repeat steps for opposite Shaft.

Rack and Pinion Installation:

Do not tighten hardware completely unless noted.





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