



Team Alba Rhino Pipe Install Instructions

1. Verify contents of pipe kit:
 - Header pipe
 - Flowmaster exhaust
 - Pipe hanger
 - 6 exhaust springs
 - Hose clamp
 - Bolt with 2 washers and nyloc nut
2. Remove stock exhaust pipe. Taking the bed off will make this much easier.
3. Install new exhaust pipe. New exhaust gaskets should be used. Exhaust nuts should be tightened to 10 foot-pounds.
4. Install pipe hanger on rear on Flowmaster with hose clamp and line up with frame rail.
5. Drill through frame with 5/16" drill bit.
6. Put supplied bolt through hanger and frame. Bigger washer should go by rubber on exhaust hanger while smaller washer goes by nut. Nut should be tightened to around 11 foot-pounds. Don't over tighten and crush the rubber exhaust hanger.
7. Install air filter kit per instructions in kit.
8. Take carburetor off and clean and rejet carburetor per instructions in Yamaha service manual. For our pipe and filter kit the jetting from sea level to about 3500 feet is 155 main jet, 45 pilot jet. Move the shim from above the needle to underneath it. Screw the fuel screw in all the way and then screw it out four complete turns.
9. Warm unit up properly and go for a short, easy ride. Then double check the nuts and bolts to verify that everything is okay.
10. Any questions call 619-562-0989. You may also email jeff@teamalbaracing.com.