

ALBA RACING WILDCAT BUMPER INSTALLATION

- 1) Remove the plastic front grill
- 2) See picture 1. Mount the metal bracket according to the picture. Use the #10 bolt and nylok nut. Use a 3/8" drill bit and drill thru the 2 holes in the frame and through the 2 holes in the new bracket. (See arrows in picture).
- 3) Use the drill to drill out the 2 lower mount holes (the holes that hold the lower grill bolts)
- 4) Re-install the plastic grill. Install and tighten the top bolts only. Do not put in the bottom bolts.
- 5) Remove the screen from the bumper. Do not remove the clips from the bumper frame.
- 6) Find the 2 long aluminum spacers. Use a hammer and insert them in the grill mesh. You will be lining them up with the 2 top mount holes which you drilled these in step 2.
- 7) Insert the 2 long (50mm) #8 bolts in the upper mount holes of the bumper. Put the bolts thru the spacers and install the #8 nylok nuts. Tighten them about 7/8th of the way in.
- 8) Now install the lower bolts (40mm). The bolts will go through the bumper bracket and then through the short spacer. Then the bolt will go through the mount holes on the frame (you drilled these out in step 3). There is very little clearance for the #8 nylok nuts. You will have to hold them against the frame and screw the bolt in to the nut. Do not tighten these yet.
- 9) Tighten the 2 top mount bolts.
- 10) Mount the screen back on the bumper.
- 11) Tighten the 2 lower bolts and you are done!



If you have questions please give us a call. We are here to help!

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